

Date: Friday, 7/4/2008 12:49:41 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 40290					
Estimate Number	: 12791					
P.O. Number	:		Part Number	: D35661		
This Issue	: 7/4/2008	S.O. No. :	Drawing Number	: D3566 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /	Type	Drawing Revision	: C		
Previous Run	: 40092		Material	:		
Written By	:		Due Date	: 7/11/2008 Qty: 20 Um: Each		
Checked & Approved By	:					
Comment	: Est Rev:A New Issue 07-03-08 ec Est Rev:B Added Drain Holes 07-07-09 JLM Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
		 <b>Comment:</b> Qty.: 0.9566 sf(s)/Unit Total : 19.1310 sf(s) NEOPRENE SHEET 0.063 107655 RB 8-7-16
2.0	WATER JET	FLOW WATER JET
		 <b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: <u>C</u> RB 8-7-16 Prog Rev: <u>C</u> 2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 RB 8-7-16
		<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		 RB 8-7-16 <b>Comment:</b> SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 RB 8-7-16 <b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>Furnish</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:41 PM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 40290

Part Number: D35661

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/17 JY

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

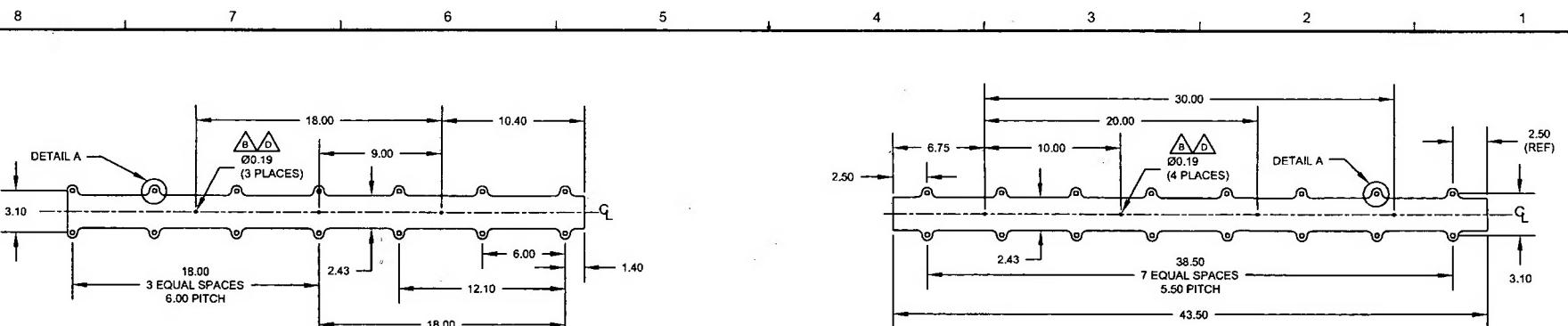
DART AEROSPACE LTD	Work Order:	40290
Description: Gasket	Part Number:	D3566-1
Inspection Dwg: D3566 Rev: C		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

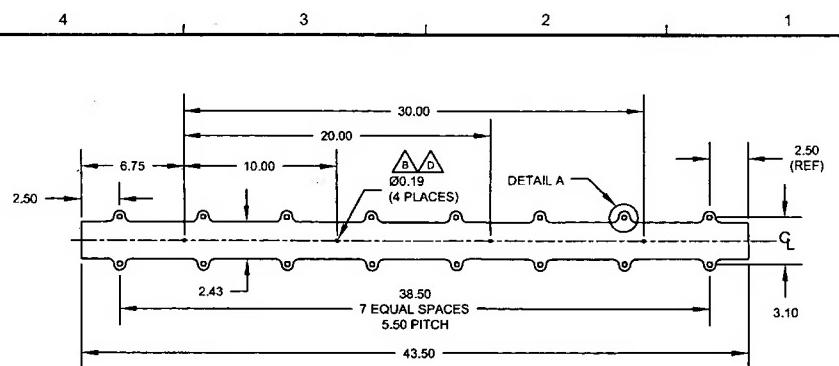
## X First Article      Prototype

Measured by:	<u>HB</u>	Audited by:	<u>C</u>	Prototype Approval:	N/A
Date:	8-7-16	Date:	08/07/16	Date:	N/A

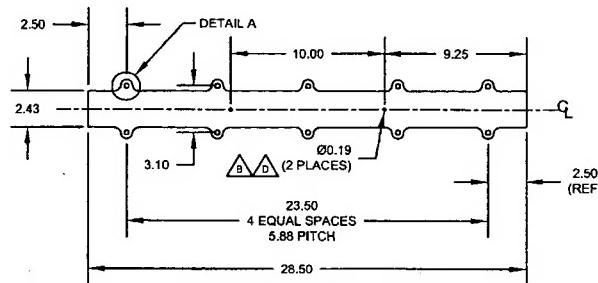
Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DDC	E



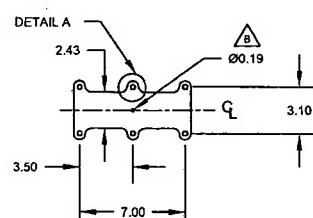
**D3566-1 GASKET**



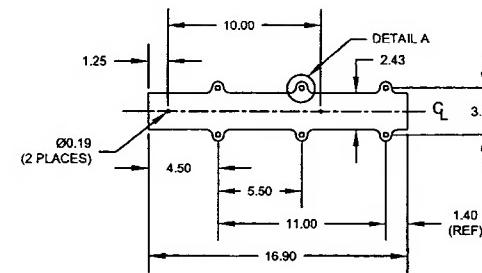
**D3566-5 GASKET**



**D3566-7 GASKET**



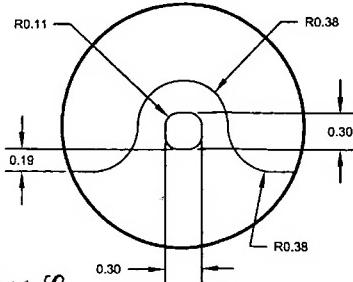
**D3566-13 GASKET**



**D3566-15 GASKET**

**RELEASED**

07.08.04



**DETAIL A**  
SCALE 1:1

WEIGHTS:	
D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CB	DRAWING NO. D3566	
CHECKED	PH	REV. C	SHEET 1 OF 1
MFG. APPR.	PH	TITLE GASKET	
APPROVED	PH	SCALE	1:8
DE APPR.	PH	DATE 07.08.21	
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- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: SEE TABLE IN ZONE A3
  - 8) PARTS ARE SYMMETRIC ABOUT  $\text{C}$

NO. 40290  
WORK ORDER EXP  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

8 7 6 5 4 3 2 1